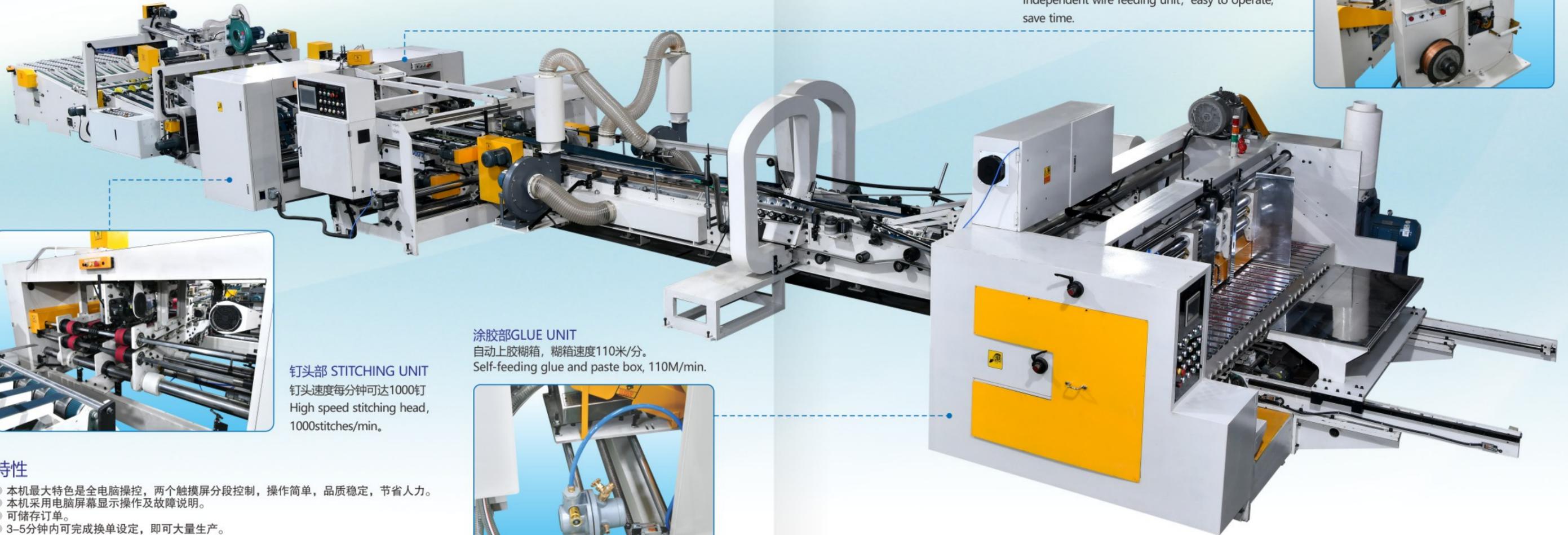




Automatic high speed folder stitcher and gluer

全自动高速钉糊一体机

AXD-018



自动送线部 AUTO WIRE FEEDING UNIT  
独立的送线结构，方便操作，节省时间。  
Independent wire feeding unit, easy to operate, save time.



涂胶部 GLUE UNIT  
自动上胶糊箱，糊箱速度110米/分。  
Self-feeding glue and paste box, 110M/min.



钉头部 STITCHING UNIT  
钉头速度每分钟可达1000钉  
High speed stitching head, 1000stitches/min.

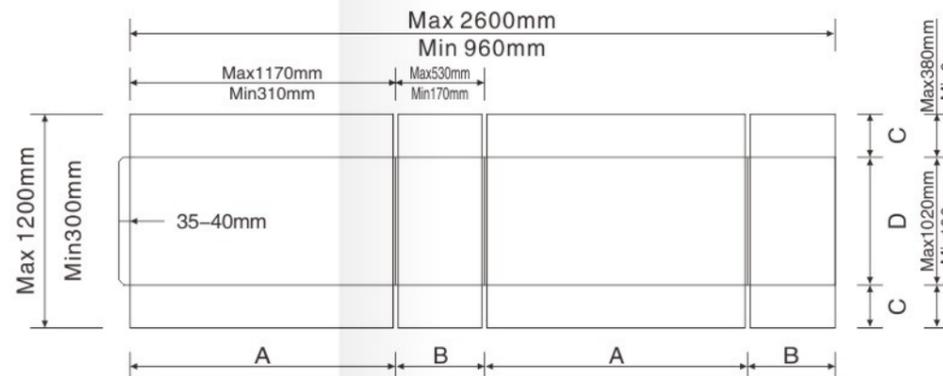


特性

- 本机最大特色是全电脑操控，两个触摸屏分段控制，操作简单，品质稳定，节省人力。
- 本机采用电脑屏幕显示操作及故障说明。
- 可储存订单。
- 3-5分钟内可完成换单设定，即可大量生产。
- 本机可钉、可糊和先糊后钉。
- 钉头及整形部采用伺服马达运作，钉距稳定又准确。
- 可钉单钉、双钉和头尾钉，“////”“//”“/”“ ”。
- 速度以3颗钉为例，每分钟可达100个，5颗钉每分钟可达80个，9颗钉每分钟可达70个成品。
- 糊后可再钉头尾钉。
- 有底无盖也可钉。
- 可钉三层或五层纸箱。
- 计数排出可自定义张数自动排出。

Features

- Fully computerized, two touch screen segmented control, easy operation, stable quality, save labor cost.
- Touch screen with operation & error info.
- Can save order info.
- Can change the order with different carton size within 3-5 minutes.
- Machine can nail, glue and glue before stitching.
- Stitching and squaring unit with servo motor to assure stitching pitch stable & precise.
- single stitching, double stitching and head-tail stitching are available.
- Speed with 3 nails as an example, up to 100 pcs/minute, 5 nails up to 80, 9 nails up to 70 finished products.
- Can do head-tail stitch after gluing.
- Stitching carton without cover.
- Suitable to 3 ply and 5 ply corrugated board.
- Automatic counter ejector with setting sum.



AXD-018 纸箱尺寸示意图，其他尺寸可定制

使用范围  
Carton Applied Area

型号 Model	AXD-018
最大尺寸(长+宽) × 2 Max(A+B) × 2	2600mm
最小尺寸(长+宽) × 2 Min(A+B) × 2	960mm
最大尺寸(高) Max(C+D+C)	1200mm
最小尺寸(高) Min(C+D+C)	300mm
给纸高度 Height of feeder	800mm
使用马力 Power	51kw

机械规格  
Specification

型号 Model	AXD-018
机械长度 Length	20M
机械宽度 Width	4830mm
机械重量 Weight	18000kgs
机械速度 Speed	1000stitch/min
钉距(小-大mm) Stitching pitch	30-90mm
糊盒速度 Gluing speed	110M/min

由于技术升级，港旭保留权利修改有关参数及功能，恕不另行通知！  
Due to the technological upgrading, Hanguang reserves the right to modify the relevant parameters and functions, without prior notice.



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#### 全自动高速钉糊一体机

## AXD-018

#### 送纸部 FEEDING UNIT

屏幕操作，简单快速

送纸部采用前缘皮带式送纸准确不歪斜  
前缘皮带送纸每条可单独调整高低增长皮带使用寿命  
送纸时有侧拍装置可使送纸整齐顺利

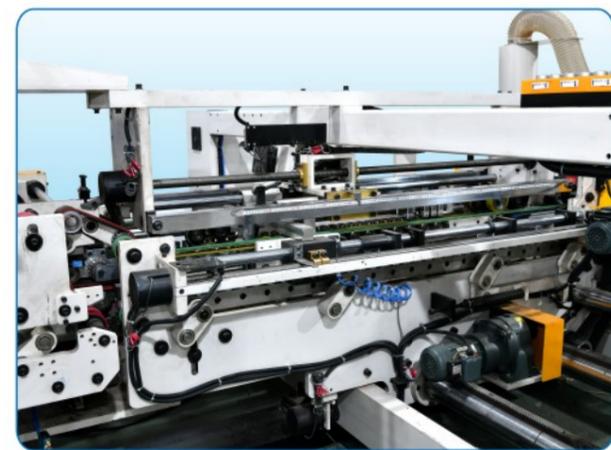
Screen operation, simple and fast  
Feeding with belt type, accurate and straight  
Each belt can be adjusted separately to increase the service life  
Side flap device can make paper feeding neat and smooth



#### 折纸部 FOLDING UNIT

折纸部加长，适应不同尺寸纸箱  
两侧单独吸风，传送顺畅

Folding unit is lengthened to adapt to  
different sizes of cartons  
Separate air suction on both sides,  
transmit smooth



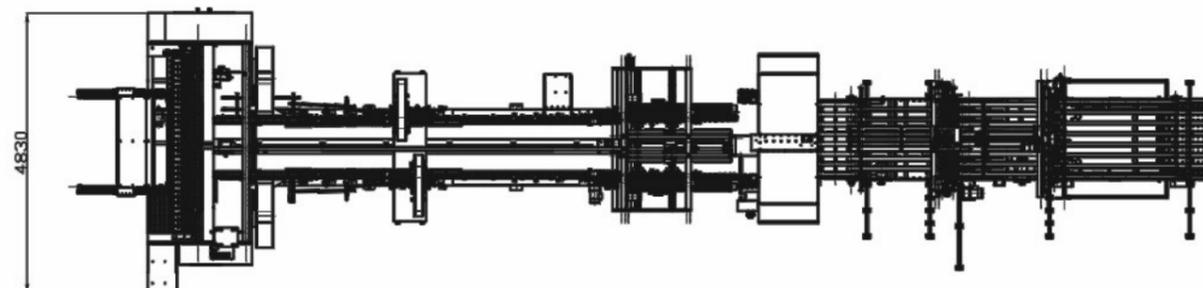
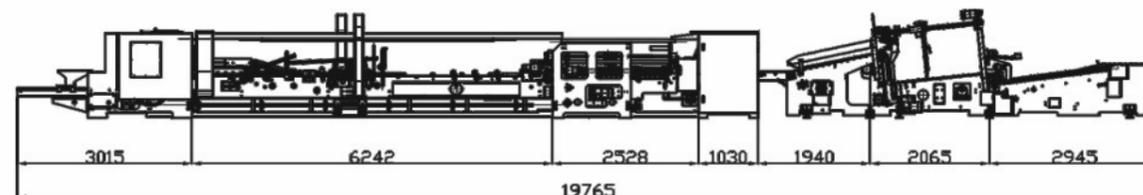
#### 整形部 SQUARING UNIT

有挡板装置，纸箱不会出现剪刀叉现象  
Flap section, reducing fish-tail situation



#### 计数部 COUNTING UNIT

可自定义设定数量，自动排出  
Automatic counter ejector



#### 机械占地图 Mechanical floor plan

机械占地图包含送纸部、折纸部、整形部、钉箱部和计数部。  
Mechanical floor plan contains feeding, folding, squaring, stitching and counting unit.

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